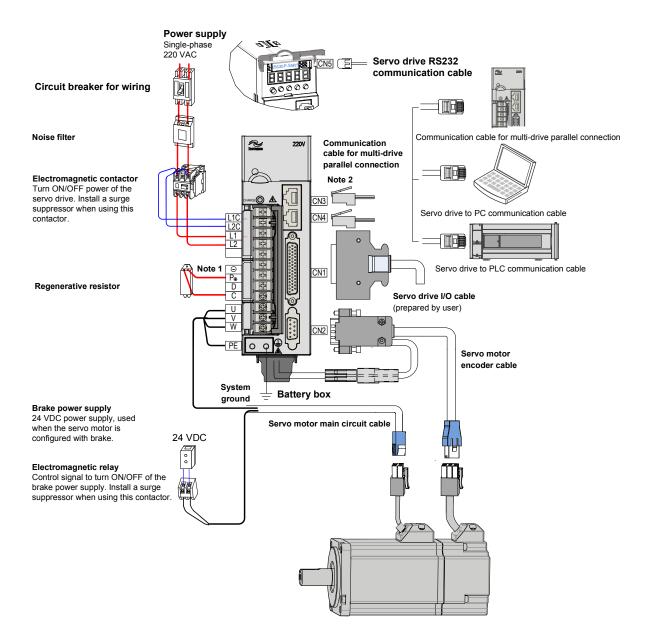
## 1.5 Servo System Wiring

## Figure 1-6 Wiring example of single-phase 220 V system



The servo drive is directly connected to an industrial power supply, with no isolation such as transformer. In this case, a fuse or circuit breaker must be connected on the input power supply to prevent cross electric accidents in the servo system. The servo drive is not configured with the built-in protective grounding circuit. Thus, connect a residual current device (RCD) against both overload and short-circuit or a specialized RCCB combined with protective grounding.

It is forbidden to run or stop the motor by using the electromagnetic contactor. As a highinductance device, the motor generates instantaneous high voltage, which may damage the contactor.